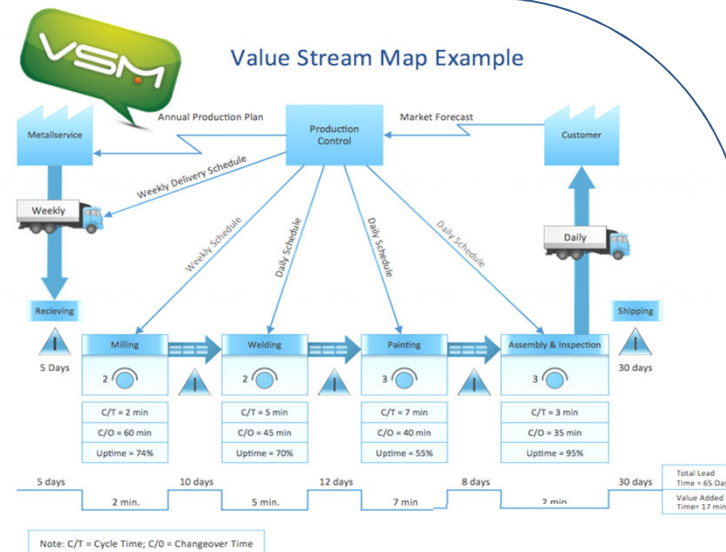
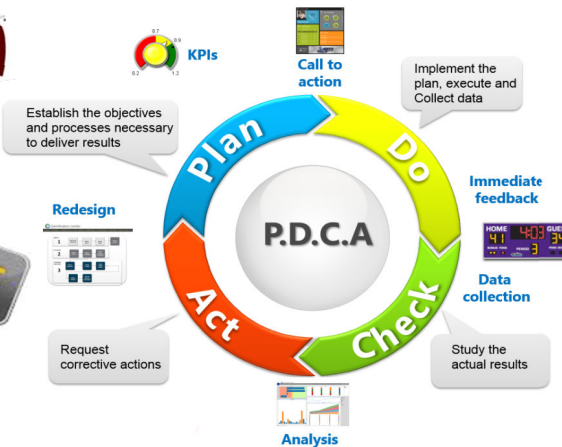


"Our target is maximizing value while minimizing waste" **Taiichi Ohno**

KAIZEN



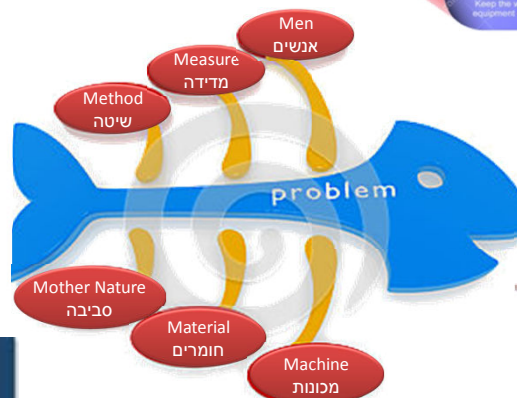
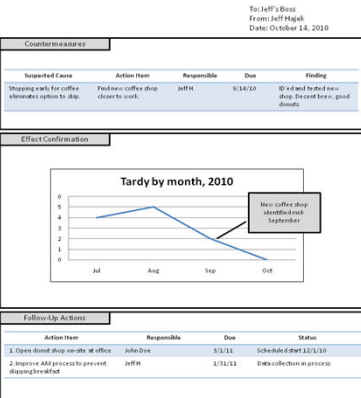
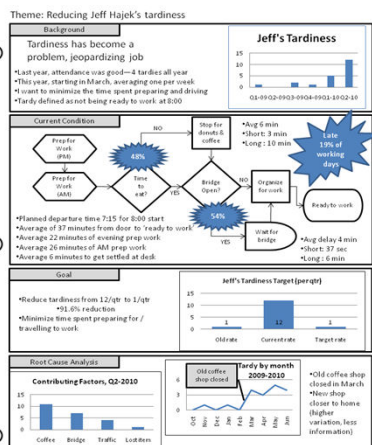
Takt



FLOW

GEMBA

PUSH



VALUE



LEON ISRAEL
LASTING FLEXIBILITY

Poka-yoke